

# Fuel Cycle Based on Integral Fast Reactor and Pyroprocessing

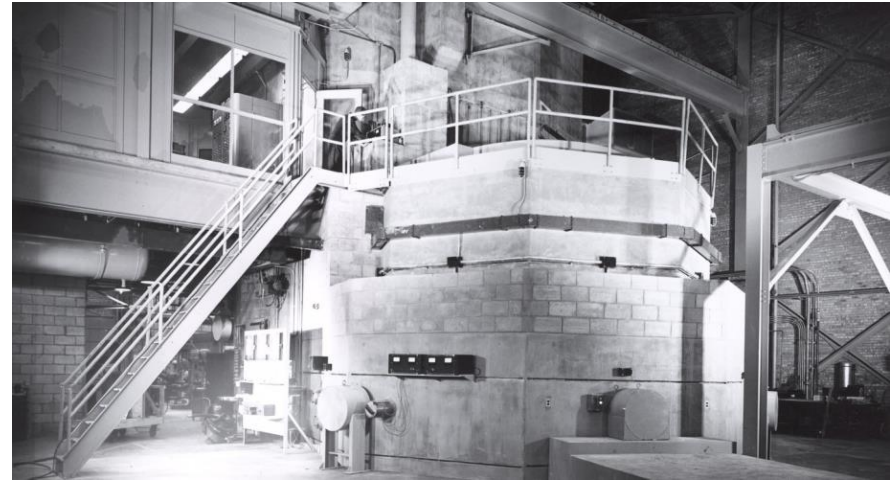
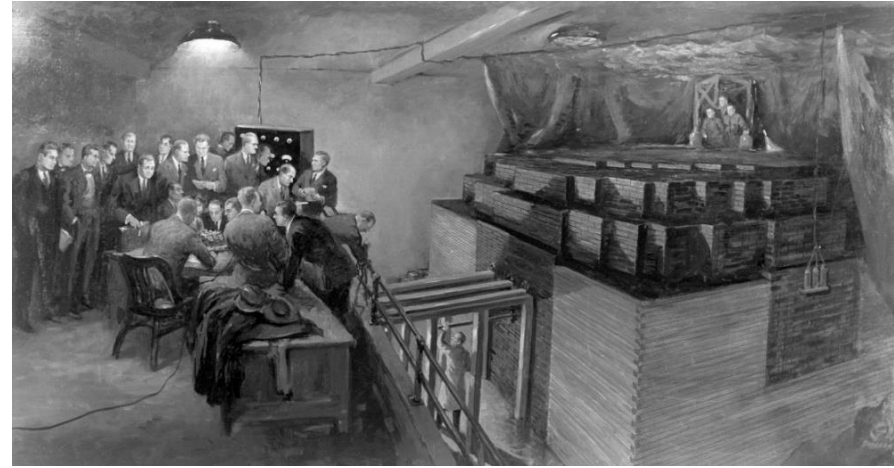
International Symposium  
Present Status and Future Prospective for Reducing  
Radioactive Waste  
-- Aiming for Zero Release --

Tokyo, Japan  
October 9-10, 2014

Yoon Il Chang  
Argonne National Laboratory

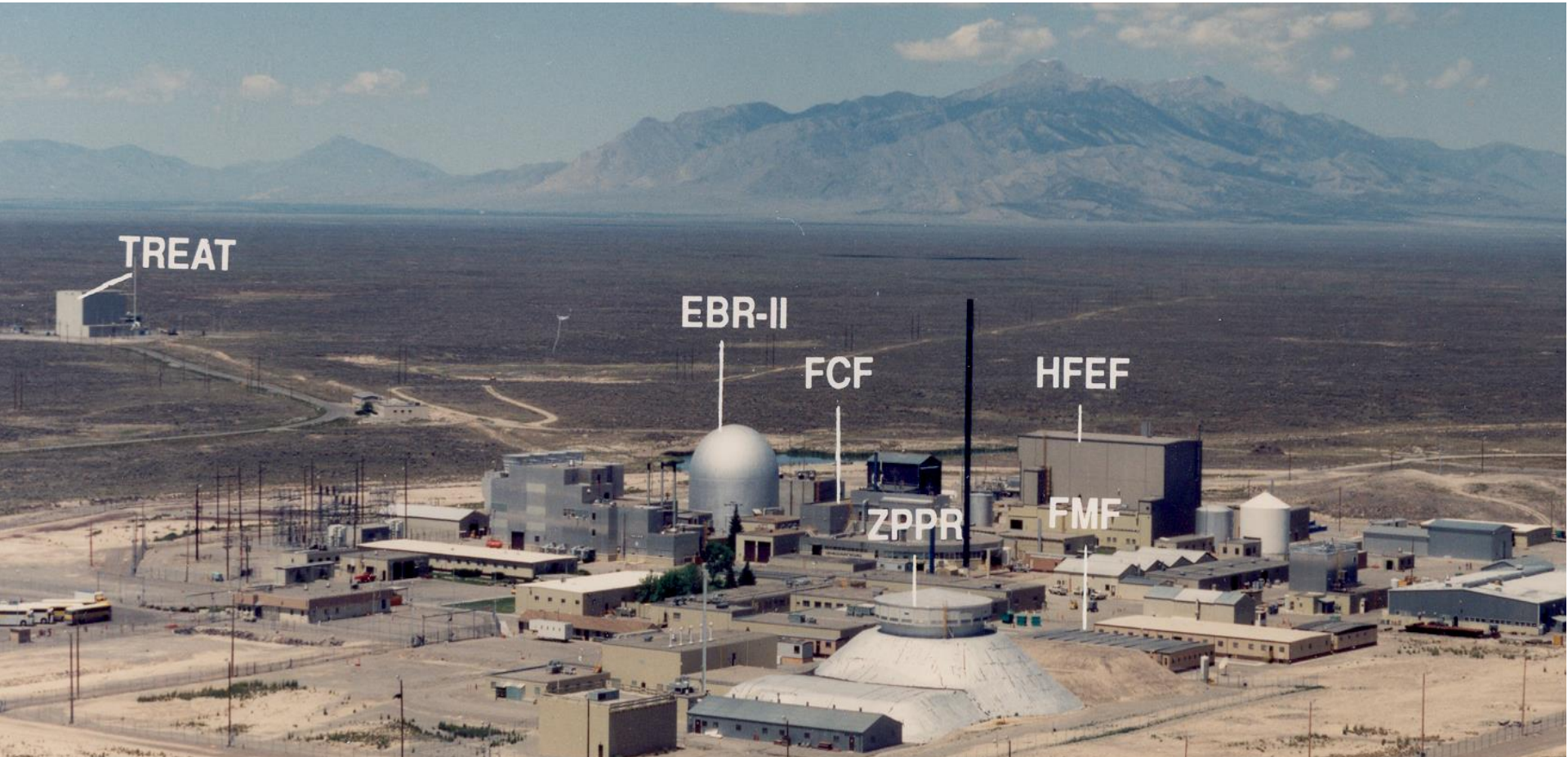
# Argonne Has Been a Pioneer of Nuclear Energy

- Enrico Fermi and his team achieved the first controlled chain reaction in Chicago Pile-1 (CP-1): December 2, 1942.
- Enrico Fermi first introduced the fast reactor idea in 1944 and Walter Zinn completed a concept design in 1946.
- Experimental Breeder Reactor-I (EBR-I) started operation in 1951, producing the first electricity from nuclear, and demonstrated the breeding principle in 1953.



# Experimental Breeder Reactor-II (EBR-II)

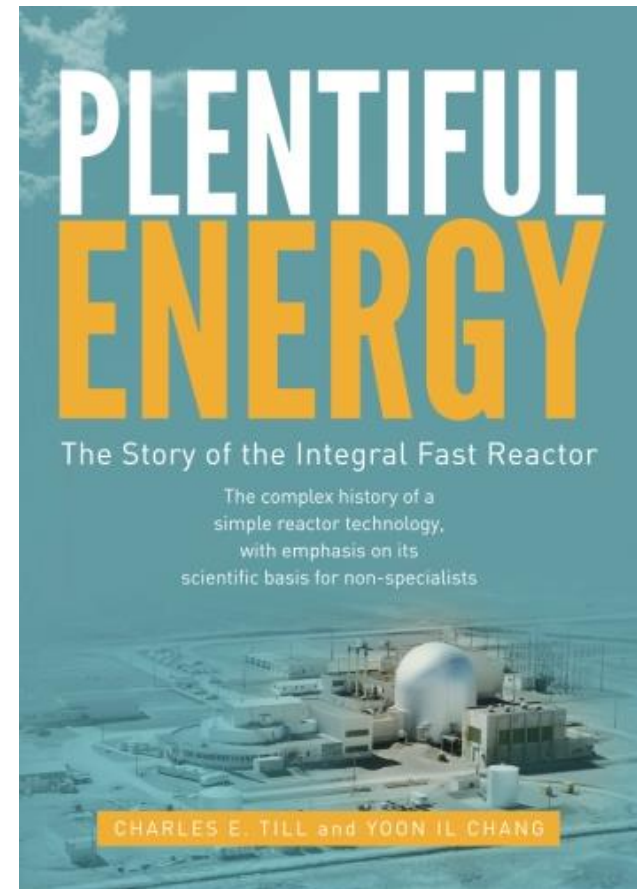
- First pool-type fast reactor, started operation in 1964
- Fuel cycle closure demonstration during 1965-69
- Inherent safety demonstration in April 1986



Argonne-West facilities, now merged into Idaho National Laboratory

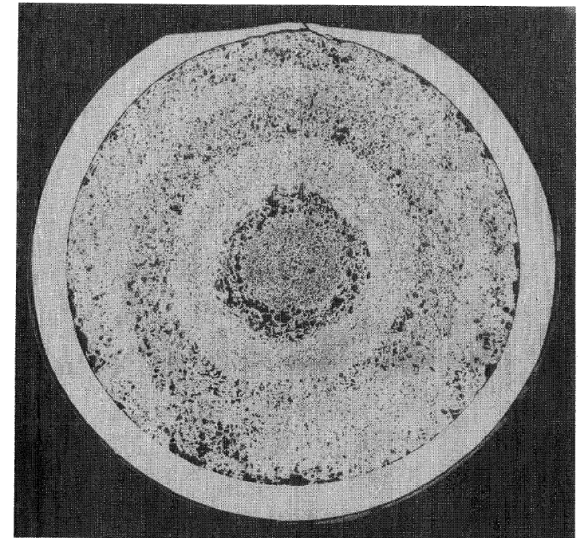
# The Integral Fast Reactor (IFR)

- Developed at Argonne National Laboratory (1984-1994) as a next-generation reactor concept.
- Key innovations: metal fuel and pyroprocessing
  - Uranium resource utilization is improved by a factor of 100 compared to current commercial reactors, making nuclear almost limitless energy source.
  - Unique inherent passive safety has been demonstrated.
  - Lifetime of radiological hazard of nuclear waste is reduced from ~300,000 years to ~300 years.
  - Proliferation-resistant and economic fuel cycle closure based on pyroprocessing.

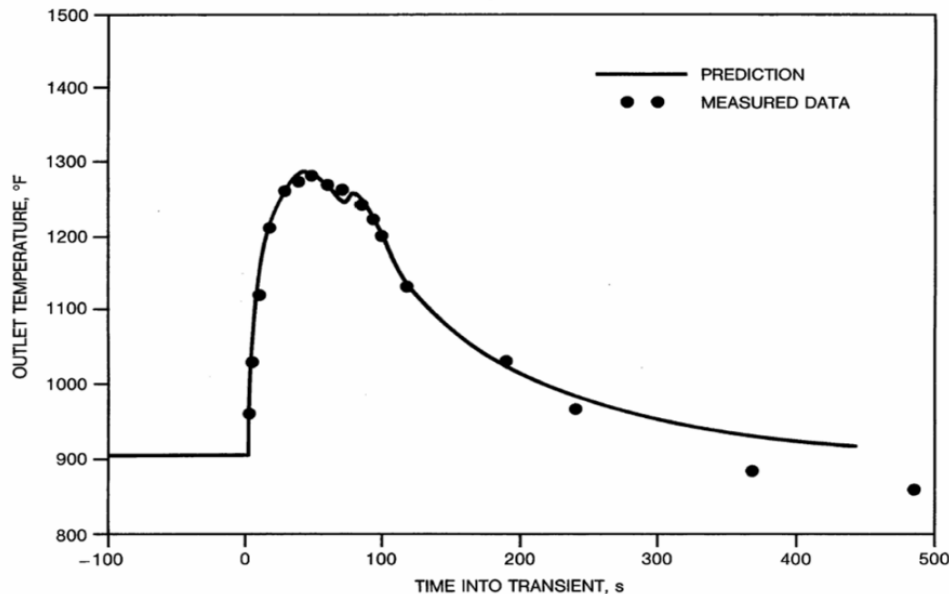


# Metal Fuel Performance

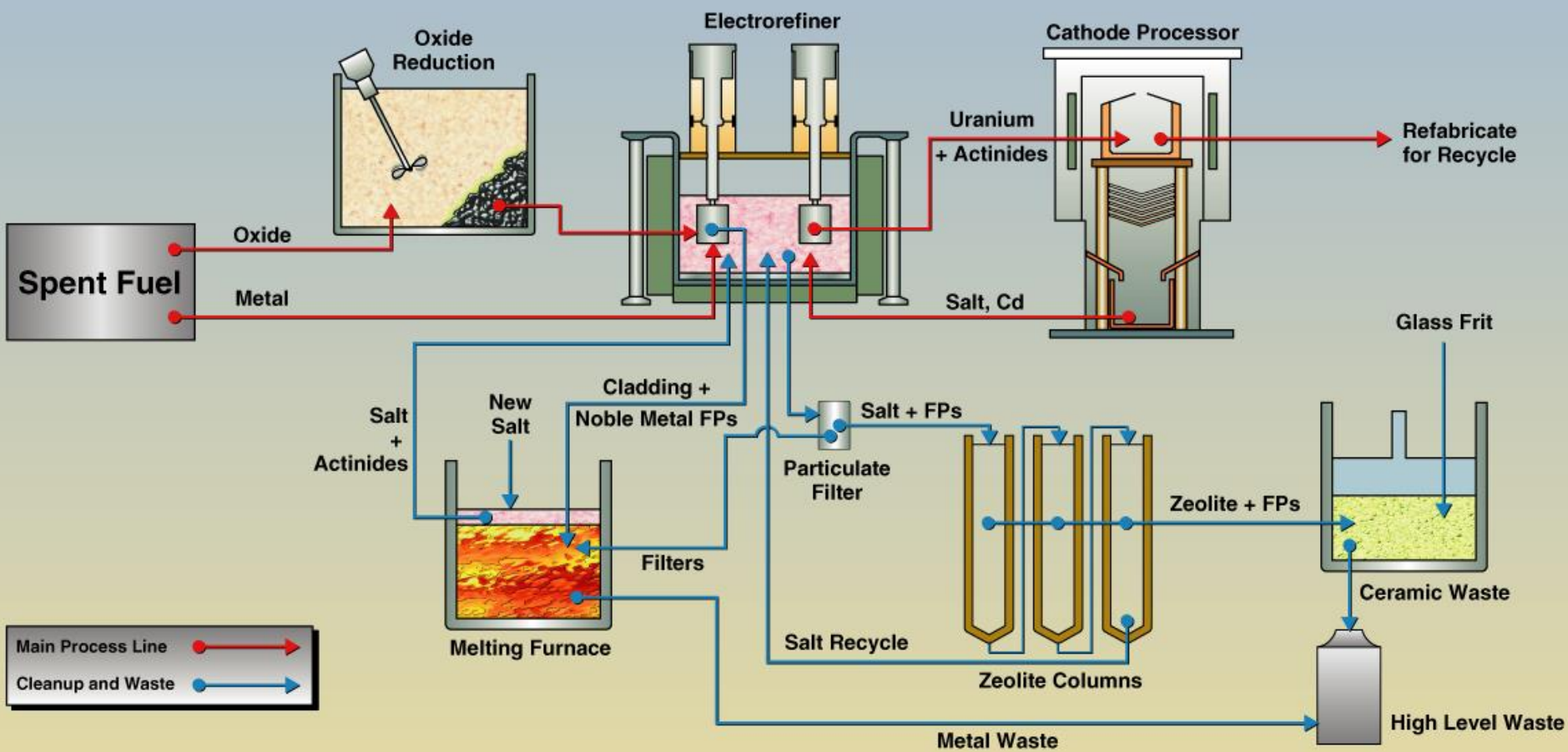
- Reliable >20% burnup demonstrated
- Superior Run-Beyond-Cladding-Breach performance
- Injection-casting fabrication is simple and remotization of actinide containing fuel is straightforward.
- Inherent safety potential for unprotected loss-of-flow demonstrated.



12% Burnup Metal RBCB Test  
(Operated 169 days after breach)



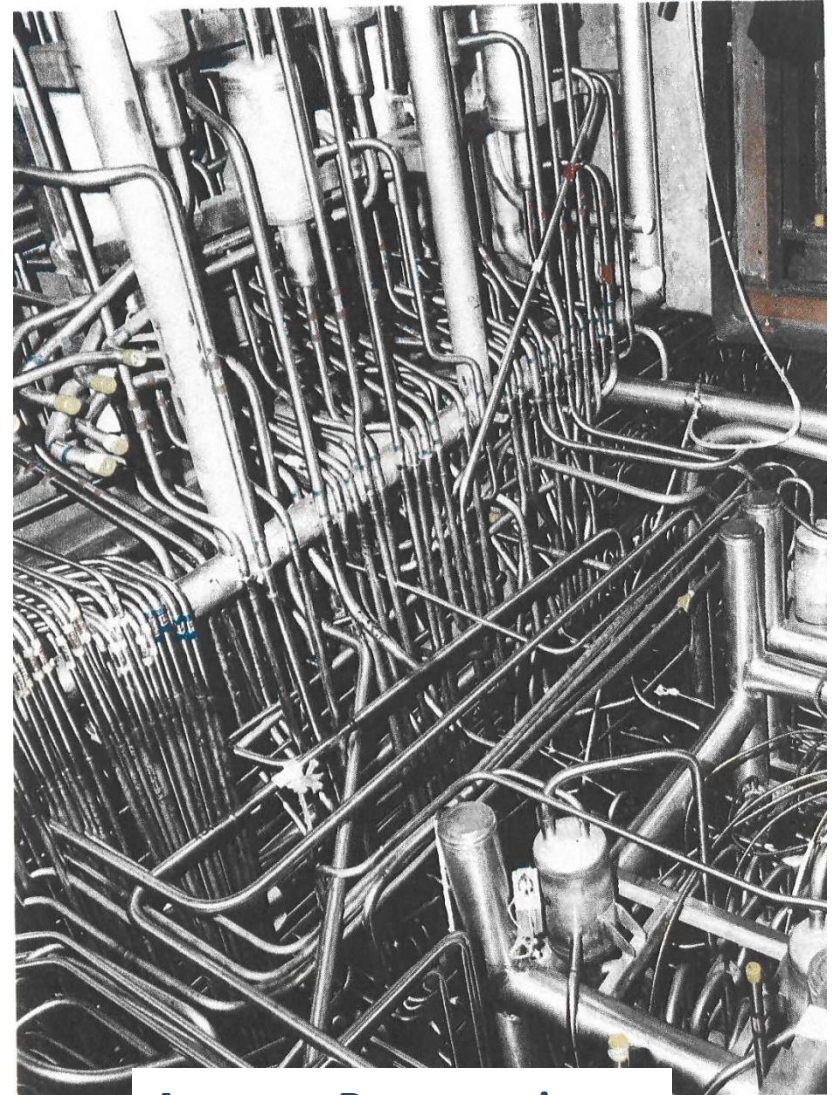
# Pyroprocessing Flowsheet



# Pyroprocessing equipment and facility are compact More favorable capital cost and economics



**Pyroprocessing**



**Aqueous Reprocessing**



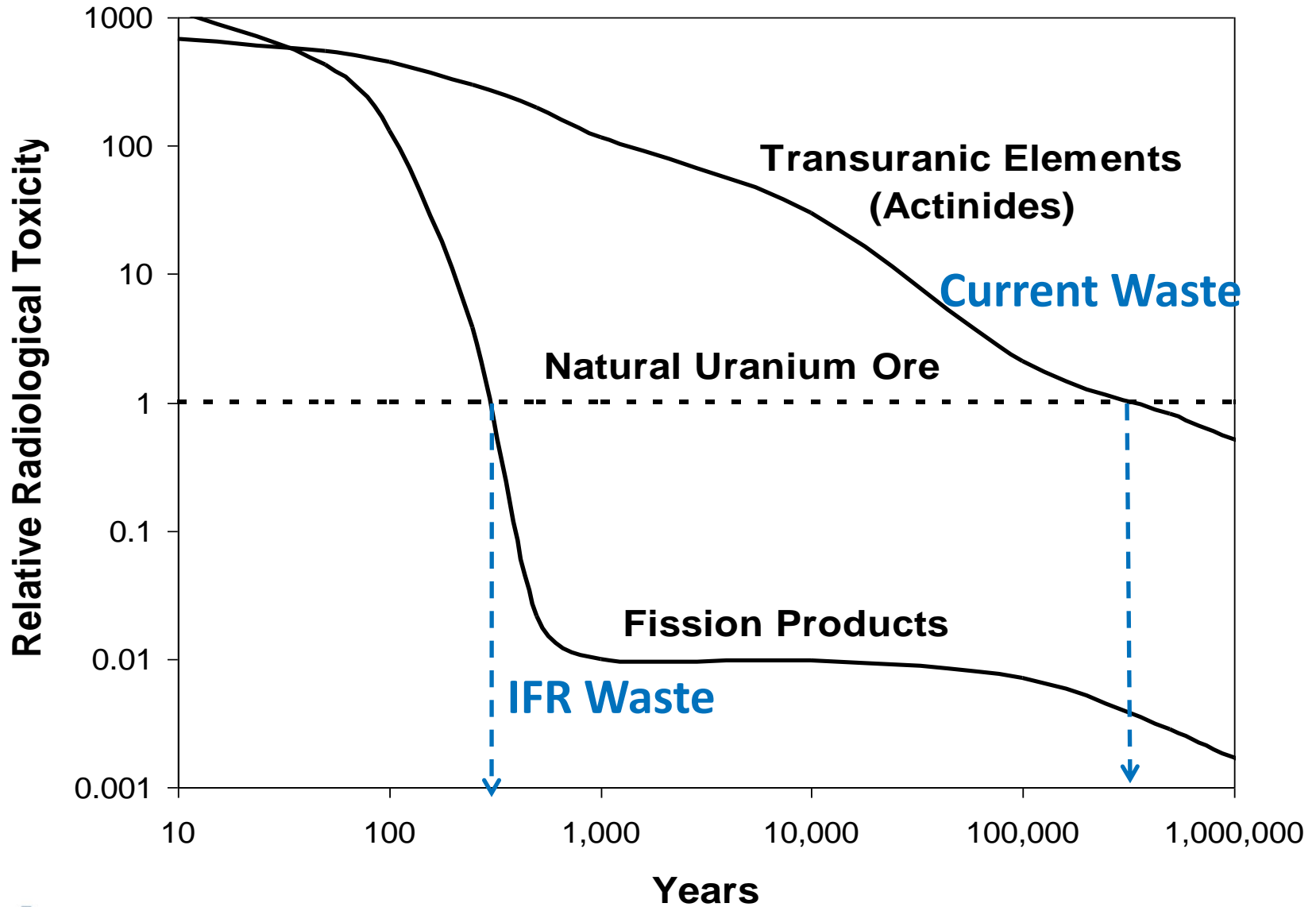
# Weapons Usability Comparison

	Weapon Grade Pu	Reactor Grade Pu	IFR Grade Actinide
Production	Low burnup PUREX	High burnup PUREX	Fast reactor Pyroprocess
Composition	Pure Pu 94% Pu-239	Pure Pu 65% Pu-fissile	Pu + MA + U 50% Pu-fissile
Thermal power w/kg	2 - 3	5 - 10	80 - 100
Spontaneous neutrons, n/s/g	60	200	300,000
Gamma rad r/hr at ½ m	0.2	0.2	200





# Radiological Toxicity of LWR Spent Fuel

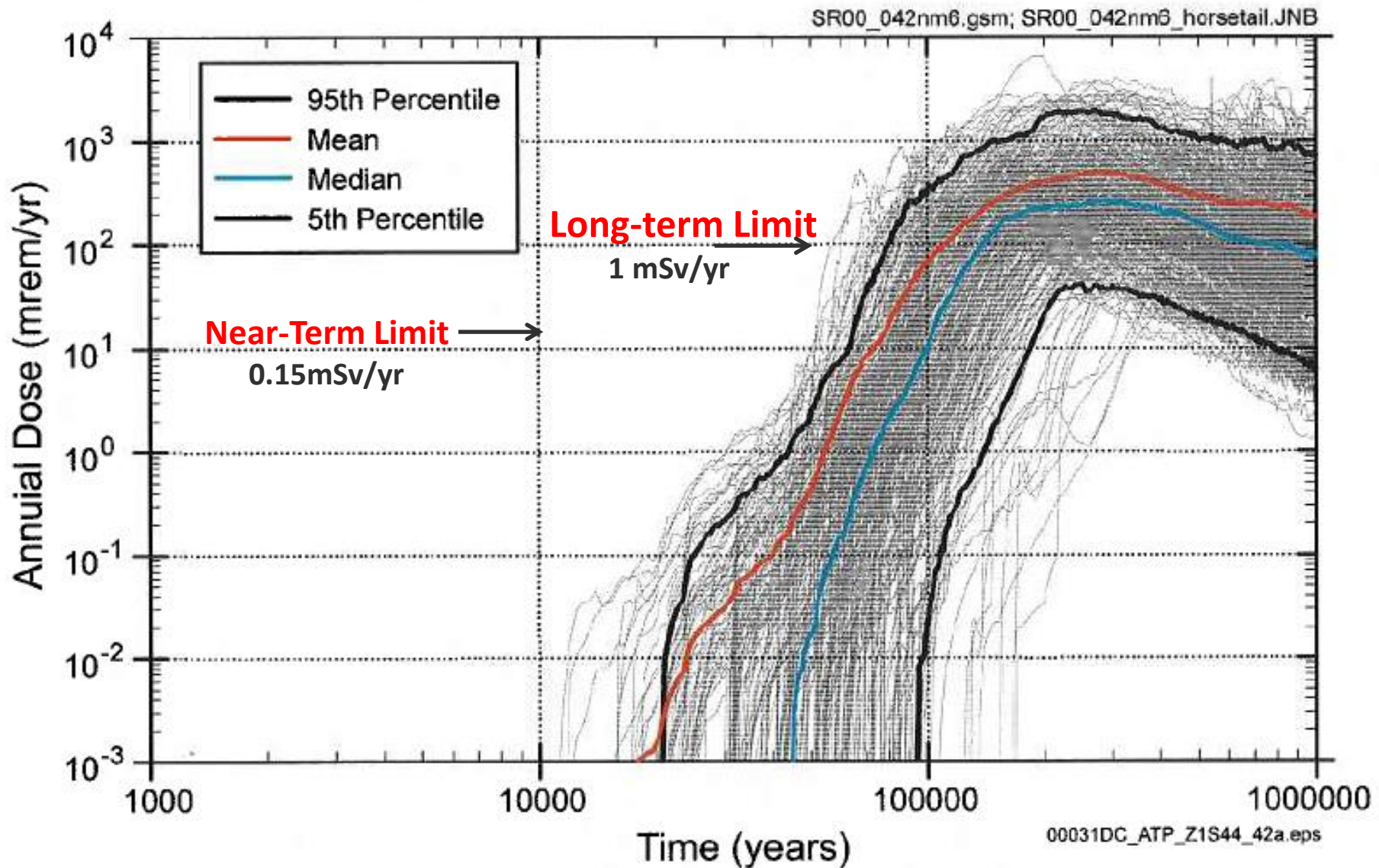


# LWR Spent Fuel Radioactivity Normalized to EPA Cumulative Release Limits

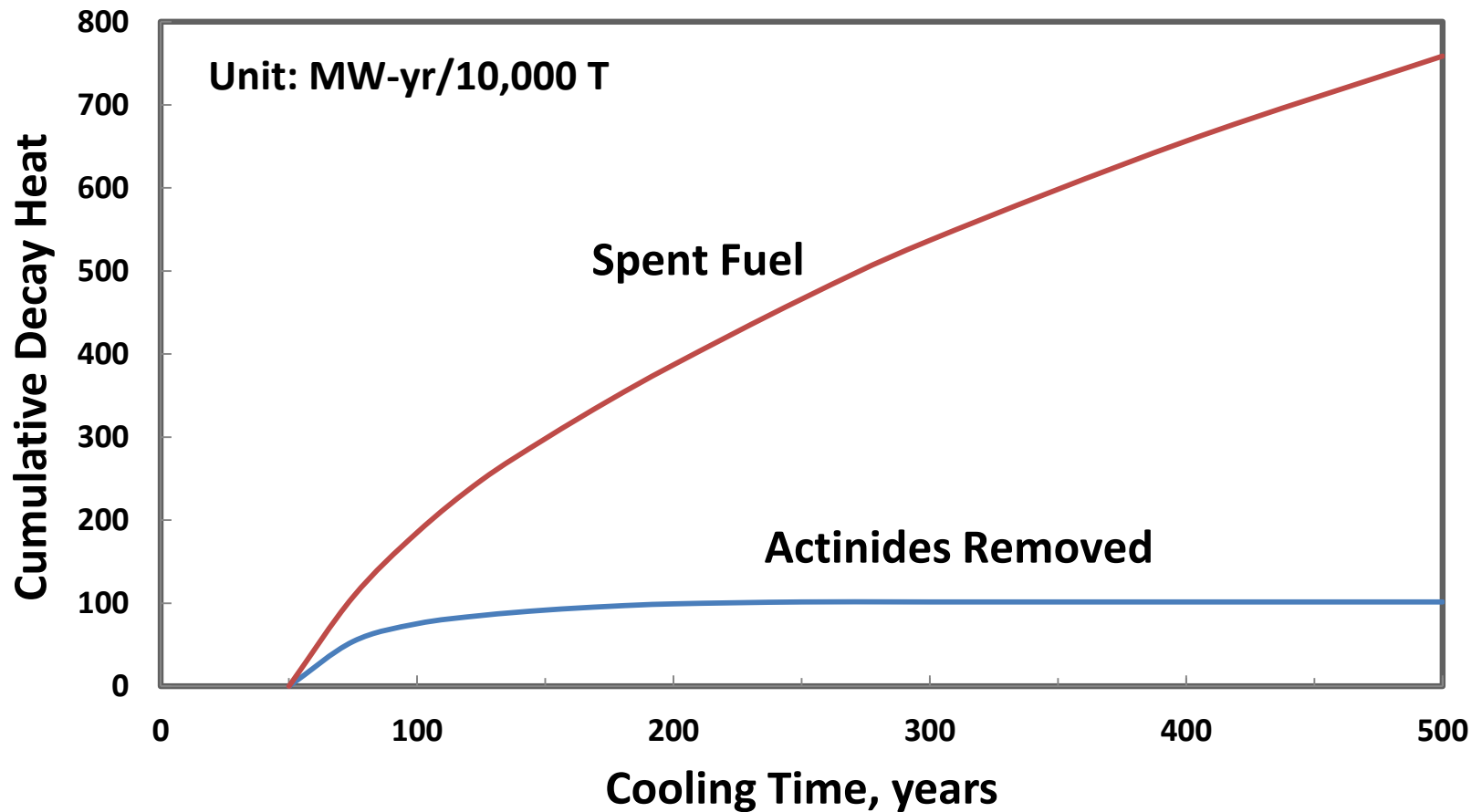
Radio-nuclide	Activities at 10 years	Activities at 1,000 years	Activities at 10,000 years
Sr-90	60,000	0.0	0.0
Cs-137	90,000	0.0	0.0
I-129	0.3	0.3	0.3
Tc-99	1.4	1.4	1.4
Other F.P.	1,050	5.1	4.4
Actinides	76,000	19,000	4,000



# Long-term Release from Repository



# Actinide Removal Allows 5-10 Times More Spent Fuel Disposal for a Given Repository Space

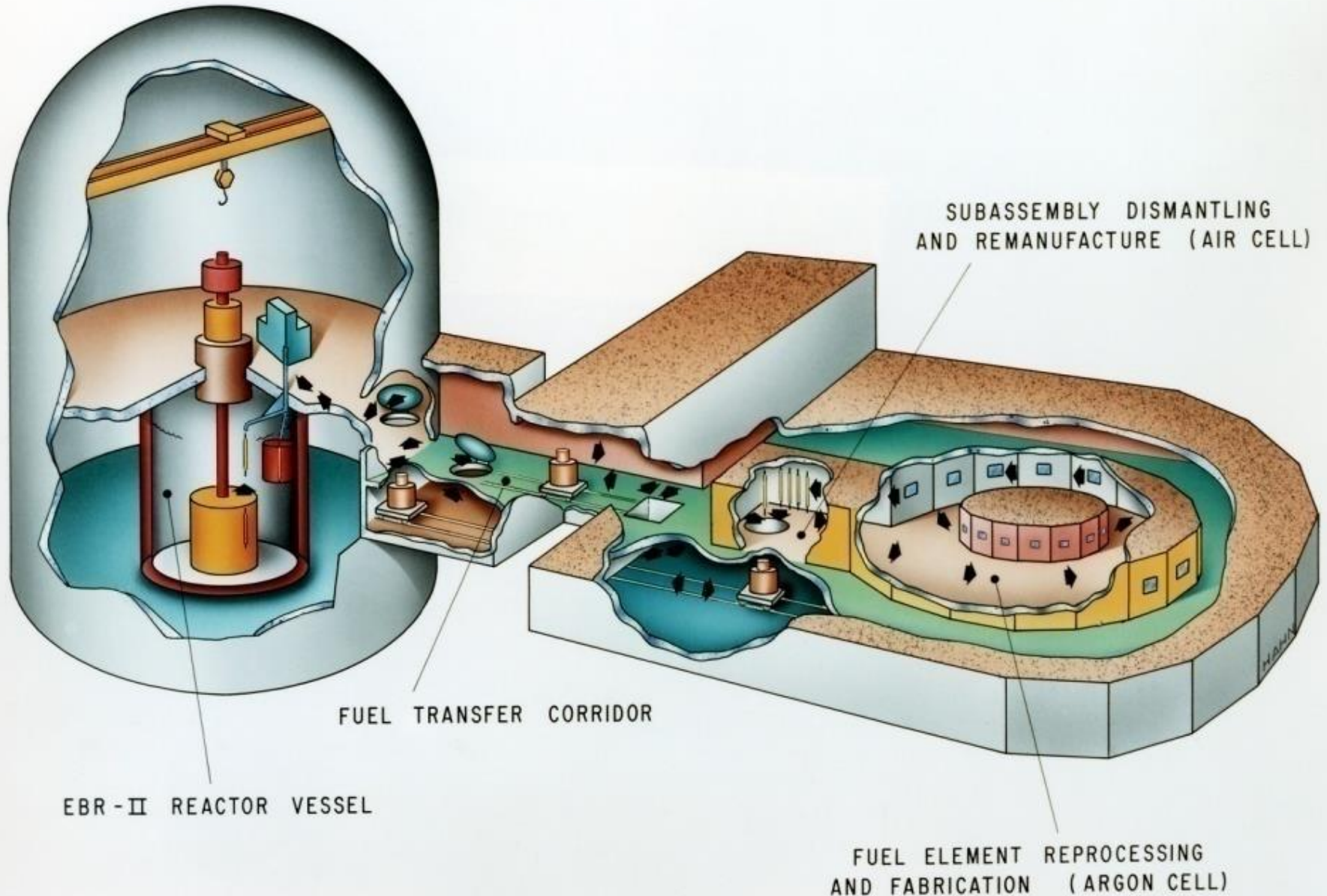


# Key Conclusions on Spent Fuel Management

- All 3 different approaches (radiological toxicity, EPA Standards, and repository performance assessment) indicate that a factor of 500-1,000 reduction of actinides (or 99.5-99.9% removal) would be essential for the long-term nuclear waste disposal:
  - Repository requirements can be met on *a priori* basis without the source term.
  - It is our responsibility to free our future generations from the burden of radioactive nuclear waste legacy.
  - Spent fuel is not the best waste form and removing actinides is technologically the best option.
- However, there are two questions raised:
  - Do we have a feasible and economically viable technology?
  - Can we transmute the actinides recovered from the spent fuel?



# The original EBR-II FCF was refurbished with electro-refining based pyroprocessing equipment systems



# Engineering-Scale Equipment Demonstrated



Electrorefiner



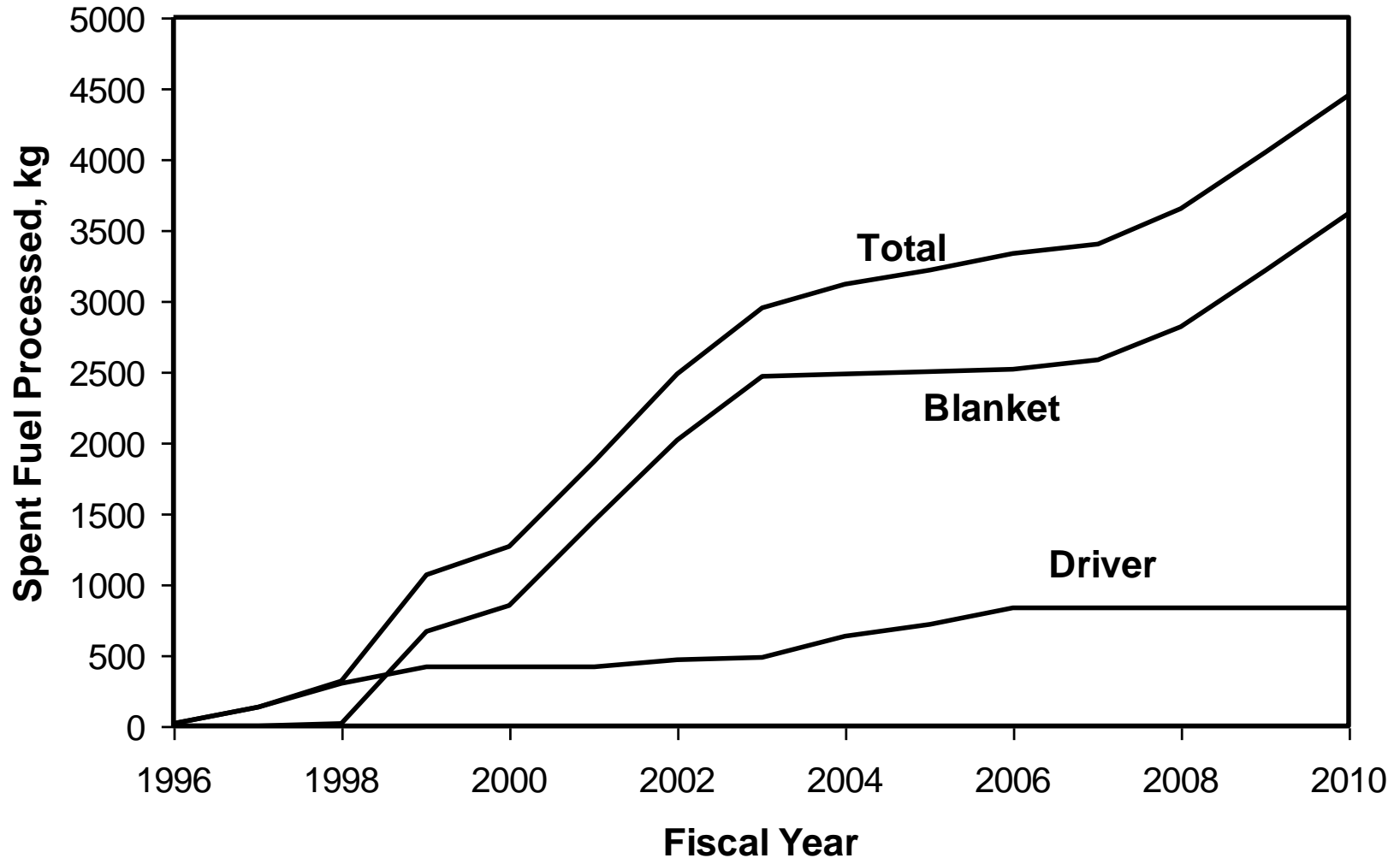
Cathode  
Processor



Metal Waste  
Furnace



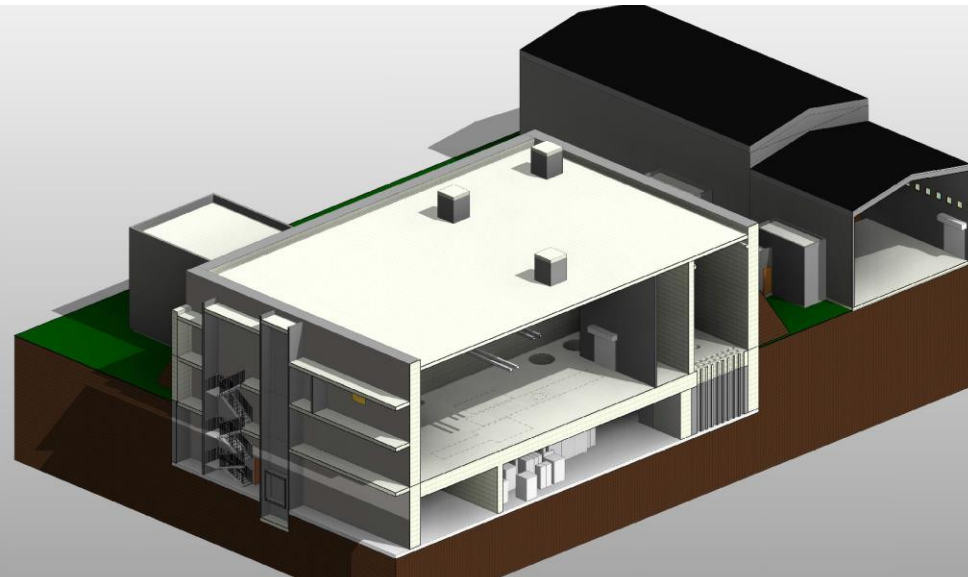
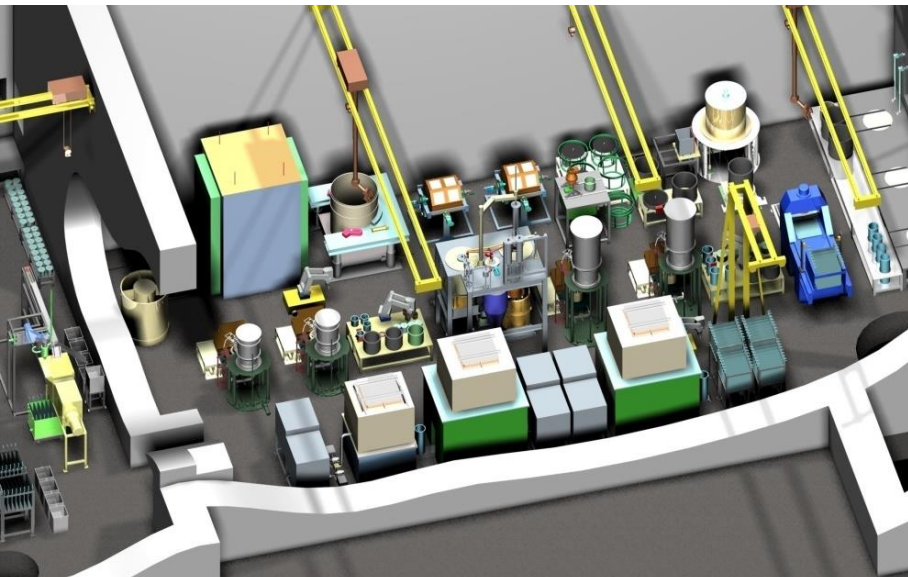
# Engineering-Scale Pyroprocessing Has Been Successfully Demonstrated Through EBR-II Spent Fuel Treatment





# Pilot-scale (100 T/yr) Pyroprocessing Facility for LWR Spent Fuel

- For pyroprocessing of LWR spent fuel, a front-end oxide to metal conversion and a scale-up of batch size are required.
- The technology feasibility has been established and ANL is currently developing a conceptual design of a pyroprocessing facility for the purpose of engineering details and capital and operating cost estimates.
- If cost estimate is reasonable, a pilot-scale demonstration of a regional solution for spent fuel management can be envisioned.



# Summary

- The public views adequate nuclear waste management as a critical linchpin in further development of nuclear energy. Nuclear energy has been utilized over a half century without a definite solution to the back end of the fuel cycle. Examples of metaphors:
  - “Building a house without a toilet!”
  - “A plane taking off without its landing gear!”
- Interim storage is obviously a near-term imperative but should be pursued consistent with a longer-term roadmap, which has a higher priority.

“If you don't know where you are going, you'll end up someplace else.” -- Yogi Berra
- The longer-term roadmap should be developed in a systems approach including the next-generation reactor options.